Receiving Report

	ate: 15/02/25 upplier: METCOR	_		Batch No:	13/66		
Packing Slip: Invoice: Receipt: New Supplier Discrepancies	Yes No Yes No Cash Cr Yes No		Release N Waybill At Shipment	lote Attach tached: Complete: pection	ed: Yes Yes Yes	No	
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
	,				*		
· · · · · · · · · · · · · · · · · · ·				Initials of	Receiver	QC12	
Production/Add Date Received/Cost Initial	*					Locatio	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27484

Purchase Order Date 2/19/2015 PO Print Date 2/19/2015

Page Number 1 of 4

Order From:

METCOR INC.

560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R 5A8

CA

VC-MET004

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

450 473 1884

Buyer

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Lin Nbi		Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price
1	128449	646.3014 BLADE	3/6/2015	4.00	\$0.00
			Yes		
			2/6/2015	•	

FINISH: HEAT TREAT TO 58-62 RC ROCKWELL HARDNESS

PART ARE MADE FROM AISI A2 TOOL STEEL

PLEASE NOTE: DETAIL C OF C REQUIRED

Line Total:

\$0.00

Extended Price

\$0.00

2 128367

646.9711 BLADE

3/6/2015 Yes 2/6/2015 25.00 / 15/02/25

\$0.00

\$0.00

FINISH: HEAT TREAT TO 58-62 RC ROCKWELL HARDNESS

PART ARE MADE FROM AISI A2 TOOL STEEL

PLEASE NOTE: DETAIL C OF C REQUIRED

Note:



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27484

Purchase Order Date 2/19/2015 **PO Print Date 2/19/2015**

Page Number 2 of 4

Order From:

VC-MET004

DART AEROSPACE LTD Ship To:

METCOR INC.

560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

450 473 1884

Buyer

Chantal Lavoie

Customer POID

Ship To Contact

Ship To Phone

FedEx Overnight collect

Customer Tax # Terms

10127-2607

Currency

Net 30 CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

Line Total:

\$0.00

126475

D4456-1 FWD

3/6/2015

8.00

\$0.00

\$0.00

RAINGUTTER,LH

Yes

2/6/2015

HEAT TREAT TO 6061-T6

NOTE: PART ARE MADE FROM MATERIAL 6061-0 SHEET.032

DETAIL C OF C REQUIRED

Line Total:

\$0.00

126476

D4456-2 FWD RAINGUTTER,RH 3/6/2015

Yes 2/6/2015

7.00

\$0.00

\$0.00

HEAT TREAT TO 6061-T6

NOTE: PART ARE MADE FROM MATERIAL 6061-0 SHEET.032

DETAIL C OF C REQUIRED

Line Total:

\$0.00

Note:



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27484

Purchase Order Date 2/19/2015 PO Print Date 2/19/2015

Page Number 3 of 4

Order From:

VC-MET004

Ship To: DART AEROSPACE LTD

METCOR INC.

560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

450 473 1884

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

126477

FedEx Overnight collect

D4456-3 AFT RAINGUTTER, LH 3/6/2015

8.00

\$0.00

\$0.00

Yes

2/6/2015

HEAT TREAT TO 6061-T6

NOTE: PART ARE MADE FROM MATERIAL 6061-0 SHEET.032

DETAIL C OF C REQUIRED

Line Total:

\$0.00

126478

D4456-4 AFT RAINGUTTER, RH 3/6/2015

8.00

\$0.00

\$0.00

2/6/2015

Yes

HEAT TREAT TO 6061-T6

NOTE: PART ARE MADE FROM MATERIAL 6061-0 SHEET.032

DETAIL C OF C REQUIRED

Line Total:

\$0.00

Note:



Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27484

Purchase Order Date 2/19/2015 PO Print Date 2/19/2015

Page Number 4 of 4

Order From:

VC-MET004

Ship To: DART AEROSPACE LTD

METCOR INC.

560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

450 473 1884

Buyer

Chantal Lavoie

Customer Tax #

Customer POID

10127-2607

Terms

Net 30 CAD

Currency

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

71401-45

FedEx Overnight collect

PROCUREMENT QUALITY CLAUSES 3/6/2015

2/6/2015

No

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A020 non-destructive test/inspection identification

A021 dart aerospace processing

A024 process certifications

A026 certification of material conformance

\$0.00

PO Total:

Line Total:

\$0.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.



Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27484

Purchase Order Date 2/19/2015 **PO Print Date** 2/19/2015

Page Number 4 of 4

Order From:

CA

METCOR INC.

560 BOUL. ARTHUR SAUVE

SAINT-EUSTACHE, QC J7R 5A8

VC-MET004

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

450 473 1884

FedEx Overnight collect

Buyer

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

71401-45

PROCUREMENT QUALITY CLAUSES

3/6/2015

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A020 non-destructive test/inspection identification

A021 dart aerospace processing

A024 process certifications

A026 certification of material conformance

No 015

2/6/2015

Line Total:

\$0.00

PO Total:

\$0.00

V S

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

METCOR INC.

560 BOUL ARTHUR-SAUVE ST-EUSTACHE, QC J7R 5A8 Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

1		BON D'EXPÉDITION Shipper
Order	Shipper ID	Stribber
202931	1	88761

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT / Customer

215

DART AEROSPACE 1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Ph: 613-632-5200 Fax: 613-632-1053



LIVRÉ À / Shipped To

DART AEROSPACE 1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Ph: 613-632-5200 Fax: 613-632-1053

COMMANDE D Custome		1	IVRAISON DU CLIENT omer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMM Order Date	MANDE TR	ANSPORTEUF Carrier
2748	4			A2	2015/2/19		client
QUANTITÉ Quantity	No. PIÈCE Part No.	/ NO	M DE LA PIÈCE / Part Name	DESCRIPTION D / Part Descript			POIDS Weight
29	646.3014 (4) 646.3 (25) 646. 1 BOITE	014 BLA 9711		Solas			8
YPE DE CONTE	NEUR		# DE CONTENEURS # Of Containers	COMMENTAL Container Cor	RES CONTENEUR mments		
BOITE DE CA	ARTON		1	<u>.</u>			
CERTIFICAT							

ſ	····		QUANTITÉ EXPÉDIÉE / Quantity Shipped :	29
	EMPAQUETAGE Packing		POIDS EXPÉDIÉ / Weight Shipped :	8,00
			QUANTITÉ RESTANTE / Quantity Remaining :	0
		, ·	POIDS RESTANT / Weight Remaining	0.00

CERTIFICAT		
	QUANTITÉ EXPÉDIÉE /Quantity Shipped:	29
	POIDS EXPÉDIÉ / Weight Shipped :	8,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On: 2015/02/24

F-050-06 Rev. B

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498 Télécopieur / Fax production: 450 491-6454 Rapport d'Inspection

Inspection Report

BON DE TRAVAIL CHARGEMEN load 202931 1

CLIENT / customer 215
DARTAEROSPACE
1270 ABERDEEN

HAWKESBURY

ON KBA 1K7

LIVRÉ À / shipped to: DART AEROSPACE 1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

COMMANDE DU CLIENT customer po	BON DE LIVRAIBON DU CLIENT Customer shipper no.	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
27484		A2		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

VAC HARDEN

HARDEN AND TEMPER

EXIGENCE / requirement SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed RÉSULTATS DE TÉSTS / results

HARDNESS 58 - 62 HRC 5 59 - 61 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
29	8	646.3014
		(4) 646.3014 BLADE 128449
		(25) 646.9711 128367
		1 BOITE DE CARTON

COMMENTAIRES / comments

APPROUVÉ par / Approved by:

DATE: 2015-02-24

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498 Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT
order	load
202931	1

CLIENT / customer 215
DART AEROSPACE
1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to: DART AEROSPACE 1270 ABERDEEN HAWKESBURY

ON K6A 1K7

COMMANDE custome		BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material		O'OEUVRE ontractor	PROGRAM	
2748	34		A2				
SPÉCIFICATIONS DU PROCÉDÉ processing specifications							
VAC HARDEN							
HARDEN AND	HARDEN AND TEMPER						
EXIGENCE / red	quirement SI	PÉCIFICATIONS / specifi	ed TESTS EXÉCU	TÉS / performed	RÉSULTAT	S DE TESTS / results	
HARDNESS		3-62 HRC		5	59 - 61 HF		
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES I	PIÈCES				
. 29	8	646.3014					
		(4) 646.3014 BLADE (25) 646.9711	128449 128367				
:		1 BOITE DE CARTON	N				

COMMENTAIRES / comments

DOUBLE TEMPER 400F, 2 HRS

Heat treatment (HT) was performed with equipment that meets the requirements of requested specification.

All HT operations were performed in compliance with the required HT specification and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec la spécification demandée. Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées.

APPROUVÉ par / Approved by:	Technician (METCODATE: 2015-02-24

Rapport d'Lespection

Inspection Report

BON DE TRAVAIL CHARGE

202931

METCORING

500 BOUL ARTHUR-SAUVE TIC USUACHE, QC 37/2 SAI

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5408

Télécopieur / Fox production: 450 401-6454

CLIENT / customer 215 DARTAEROSPACE 1270 ABERDEEN

HAWKESBURY

ON KBA 1K7

LIVREA / shipped to:

ON KBA 1K7

DARTAEROSPACE 1270 ABERDEEN HAWKESBURY

انتداد	COMMANDE DU CLIENT				
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1		customer shipper no.		THE WALL OF THE PARTY OF THE PA	PROGRAM
5					
	27484 . T			prime contractor	
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CIFICATIONS DU PROCED processing specifications

AC HAPDEN

HARDEN AND TEMPER

XIOENCE / requirement - SPECIFICATIONS / specified TESTS EXECUTES / performed RÉSULTATS DE TESTS 7 PESUI 58 - 82 HRC 59 - 61 HRC

QUANTITE QUANTITE	POIDS weight	DESCRIPTION DES PIÈCES parts description
29	8	646.3014 (4) 646.3014 BLADE 128449 (25) 646.9711 129367
		1 BOITE DE CARTON

COMMENTAIRES / comments

APPROUVÉ par / Approved by:

DATE: 2015-02-24